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Coating Inspector Level 1



Question: 32

Relative humidity is

- A. a measure of the amount of moisture in the air compared to saturation level.
- B. a measure of the amount of moisture in the air compared to the air temperature.
- C. the lowest temperature at which moisture forms on a steel surface.
- D. the highest temperature at which moisture forms on a steel surface.

Answer: A

Question: 33

Upon arrival of coating materials, the inspector should

- A. review coating contractors' plans for storage of coating materials and confirm they meet national, local and owners' fire and environmental regulations.
- B. observe and document the amount of material and batch numbers.
- C. observe and document that the applicator WFT at regular intervals during application.
- D. observe and document time frame and environmental conditions between each coat.

Answer: B

Question: 34

Which one of these elements is not necessary for corrosion to occur:

- A. Anode
- B. Cathode
- C. Reference Cell
- D. Electrolyte

Answer: C

Question: 35

Conventional spray is a good choice when:

- A. High production rates are required
- B. High quality finishes are required
- C. High transfer efficiency is required
- D. High viscosity coatings are being applied

Answer: B

Question: 36

Fine cracks in the surface of a coating that rarely reach the substrate are called

- A. cracking.
- B. alligatoring.
- C. checking.
- D. blistering.

Answer: C

Question: 37

Using SSPC Vis 1 as a guide when performing a visual inspection of a steel surface prior to surface preparation a NACE Inspector would assign which designations to the surface condition:

- A. Rust Grades A-D
- B. Surface Conditions E-G
- C. Rust Grades 1-4
- D. Surface Condition H

Answer: A

Question: 38

The initial steel condition is important to the NACE Inspector because:

- A. If the steel is pitted more coating will be required
- B. Less abrasive is need if the mill Scale s gone
- C. It affects the final appearance after blasting
- D. The Inspector may have to reject the Steel

Answer: D

Question: 39

It is good practice for the NACE Inspector to have instrument calibration certificates available:

- A. At all times
- B. In the office only
- C. In the field only
- D. Only if the specification requires it

Answer: A

Question: 40

If a contractor is using a poorly maintained compressor to supply air for abrasive blast cleaning and conventional airspray, the coating inspector should perform a

- A. dry film thickness (DEI) measurement.

- B. wet film thickness (WFT) measurement.
- C. blotter test for the presence of oil and water.
- D. vial test.

Answer: C



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