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*Certified Six Sigma Green Belt 2023*



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**QUESTION: 174**

Positional, cyclical, and temporal variations are most commonly analyzed in

- A. SPC charts
- B. multi-vari charts
- C. cause and effect diagrams
- D. run charts

**Answer: B**

**QUESTION: 175**

In order for value flow analysis to be effective, a team must take which of the following steps first?

- A. Define the value stream
- B. Eliminate backlogs in the value stream
- C. Identify overlapping functions in the value stream
- D. Identify specific work practices within the value stream

**Answer: A**

**QUESTION: 176**

When an inspection process rejects conforming product, what type of error is being made?

- A.  $\alpha$
- B.  $\beta$
- C.  $\sigma$
- D.  $H_0$

**Answer: A**

**QUESTION: 177**

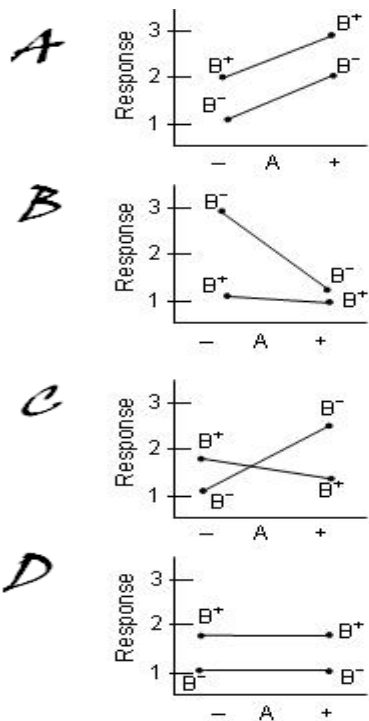
The critical path for a project is best described as the

- A. sequence of steps with the highest costs
- B. tasks in the project that have the highest risk of failure
- C. sum of the tasks with the shortest time requirements
- D. longest path from the start to the completion of the project

**Answer:** D

**QUESTION:** 178

Which of the following graphs represents a factorial experiment with the strongest interaction?



**Answer:** C

**QUESTION:** 179

Statistical process control (SPC) is best defined as the use of

- A. Pareto charts to understand and control a process
- B. inputs to control critical and complex processes
- C. statistical methods to identify and remove manufacturing errors

D. statistical methods to understand and control a process

**Answer:** D

**QUESTION:** 180

A measurement system analysis is designed to assess the statistical properties of

- A. gage variation
- B. process performance
- C. process stability
- D. engineering tolerances

**Answer:** A

**QUESTION:** 181

When calculating the Cp index, what does the standard deviation represent in the formula ?

$$C_p = \frac{USL - LSL}{6\sigma}$$

- A. The tolerance interval
- B. The confidence interval for the result
- C. The range of the process
- D. The variance of the index

**Answer:** C

**QUESTION:** 182

Show the formula you used to estimate the process standard deviation.

**Answer:**

$$(R \div d_2)$$



# SAMPLE QUESTIONS

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